



# Geon™ HTX 92052

## Polyvinyl Chloride Alloy

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Uses	• Outdoor Applications    • Profiles		
Forms	• Cube		
Processing Method	• Extrusion		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.28	1.28	ASTM D792
PVC Cell Classification	4-22224-53-0000	4-22224-53-0000	ASTM D4216
PVC Cell Classification	13255	13255	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus <sup>2</sup>	421000 psi	2900 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Yield)	5990 psi	41.3 MPa	ASTM D638
Flexural Modulus	411000 psi	2830 MPa	ASTM D790
Flexural Strength	11100 psi	76.5 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	1.6 ft·lb/in	88 J/m	ASTM D256A
Drop Impact Resistance 73°F (23°C) <sup>3</sup>	1.51 in·lb/mil	67.2 J/cm	ASTM D4226
73°F (23°C) <sup>4</sup>	1.51 in·lb/mil	67.2 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	80	80	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	190 °F	87.8 °C	ASTM D648
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm)	197 °F	91.7 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	178 °F	81.1 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	185 °F	85.0 °C	ASTM D648
CLTE - Flow	3.7E-5 in/in/°F	6.7E-5 cm/cm/°C	ASTM D696
Additional Information	Typical Value (English)	Typical Value (SI)	
Ease of Sizing	Acceptable	Acceptable	

**Processing Information**

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

**Notes**

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)

<sup>3</sup> Procedure A, C.125 Dart

<sup>4</sup> Procedure B, C.125 Dart



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